

## Macrocast

### *Casting Resins from Henkel - Adhesion*

Surface \ Product	Macrocast CR 8101	Macrocast CR 8306 B8	Macrocast CR 6127	Macrocast CR 3127
ABS	++	++	++	++
NBR	+	-	-	-
PA6	++	++	++	++
PA6.6	++	++	++	++
PA12	+	++	+	+
PC	++	++	+	+
PE	-	-	-	-
PMMA	++	++	++	++
PP	-	-	-	-
PVC	++	++	++	++
PBT	++	++	++	++
PUR	++	++	++	++

++ = very good

+ = good

- = poor

Information provided herein is based upon our practical knowledge and experience. Due to different materials used as well as to varying working conditions which are beyond our control we strictly recommend to carry out intensive trials as well as consultation of our technical personnel. Any warranty and/or liability shall not be derived from above information.