

Adhesion

Material	Adhesive	Standard	Macromelt® OM 652/657	Macromelt® OM 633/638	Macromelt® OM 641/646	Macromelt® OM 673/678	Macromelt® OM 710
PVC			++++	+++	+++++	+++	+++++
PA 6.6			++++	++	+	+	+
PC			+++	++	+	+	+
ABS			+++	++	+	+	+
PBT			+++	+	+	+	+
PES			+++	+++	++	++	+
PEI			+++	+++	++	++	+
PUR			+++	+++	+	++	+
PE crosslinked (radiation)	Without Corona		++	+	+	+	+
	With Corona		+++	+++	++	+++	+
Steel	RT		+	+	+	+	+
	Preheating		+++	+++	++	+++	+

Adhesion: +++++ extremely good ++++ very good +++ good ++ satisfying + adequat

Information provided herein is based upon our practical knowledge and experience. Due to different materials used as well as to varying working conditions which are beyond our control we strictly recommend to carry out intensive trials as well as consultation of our technical personnel. Any warranty and/or liability shall not be derived from the above information.