

### **Covid-Secure Risk Assessments**

# Henkel UK Ltd, and Henkel UK Operations Ltd

This document contains Covid-Secure risk assessments for:

Henkel UK Ltd, Hemel Hempstead (UK HQ) Henkel UK Operations Ltd, St Neots Henkel UK Operations Ltd, Winsford

Assessment date: 2<sup>nd</sup> April 2020

Version: Final

Review date: 2<sup>nd</sup> April 2021

Approved by: Victoria Hampstead Peer Review: Fergal Gilhawley

## **Covid-19 Risk Assessment for Henkel Limited**

#### Introduction:

Covid-19 is a new illness that can affect your lungs and airways. It is caused by a virus called Coronavirus. Symptoms can be mild, moderate, severe or fatal. Covid-19 is a worldwide pandemic, and a crisis unlike any we have faced in the UK, presenting a new and varied set of challenges to how we do business.

- This risk assessment is based on available information from the WHO, HSE and Henkel's guidelines.
- All risks cannot be eliminated, but they must be reduced so far as is reasonably practicable.
- Clear communication with employees on what we are doing to keep them safe is key.
- PPE is always a last resort, the emphasis being on reducing the risk in the first place.
- Agility is key, new approaches from employees and the business and a huge degree of flexibility and cooperation.



No.	Identified	Who could be	Control Measures	Inherent Risk	Controlled	Actual Risk
	Hazard	harmed?				

	How harm could arise:	Identify all parties:	Detailed information:	S	Р	R	Y/N	S	Р	R
1.	Covid-19 transmission	Employees, Visitors and contractors	<ul> <li>Handwashing facilities at 23 locations.</li> <li>Hand sanitisers at 9 locations.</li> <li>Assigned personnel to re-stock the soap and sanitiser units.</li> <li>Cleaning schedule in place for all buildings provided by Grosvenor Services.</li> <li>Separate cleaning by Baxter Storey for the restaurant – when re-opened.</li> <li>Touchpoint disinfection cleaning added on continuous rotation from 9am – 5pm for sites.</li> <li>3 month stock of soap and gel sanitiser ordered</li> <li>Newly created touchpoint cleaning plan prepared with Grosvenor to include daily sanitization of all desks, chair arms and top frame of chair and IT equipment.</li> </ul>	3	5	35	Υ	3	1	31
2.	Covid-19 transmission	Employees, Visitors and contractors	Respiratory Protective Equipment Public Health guidance on the use of PPE (personal protective equipment) to protect against COVID-19 relates to health care settings. In all other settings individuals are asked to observe social distancing measures and practice good hand hygiene behaviours.  Where RPE is a requirement for risks associated with the work undertaken or where Henkel has advised employees to wear masks the following measures will be followed;  • Wash hands before and after handling mask • Face fit testing	3	5	35	Υ	3	1	31

			Sales employees visiting customers, stores, salons and any customer facing activities where social distancing cannot be achieved should wear a mask.     Employees working together in close proximity in confined spaces should wear a mask.     Employees using public transport for business travel should wear a mask  Reference <a href="https://www.hse.gov.uk/news/face-mask-ppe-rpe-coronavirus.htm">https://www.hse.gov.uk/news/face-mask-ppe-rpe-coronavirus.htm</a>							
3.	Covid-19 transmission	Employees, Visitors and contractors	Social distancing measures introduced. Includes phased return to offices, agreed maximum occupancies i.e. <40%  Separate plan on phased return created for HH site based on RA.  >2m space between employees, if this is not possible in a specific work task in the labs or a technical environment then masks must be worn.  Demarcation added to coffee areas, restaurant, lifts, stairwells & hallways.  One way system around site — signage added.  Single use of small meeting rooms.  Larger meeting rooms have chairs set out socially distanced, other chairs removed, signage on door to show maximum occupancy.	3	5	35	Y	3	1	31
4.	Covid-19 transmission	Employees, Visitors and contractors	Regular communication and updates to employees on CV19 and flu prevention steps. Regular communication on Henkel strategy on risk reduction relating to travel, hygiene, risk management etc.	3	5	35	Y	3	1	31

			Sign off required for return of confirmed cases and/or high risk locations in the past 14 days before site access is permitted.							
5.	Covid-19 transmission	Employees, Visitors and contractors	Protocol in place that if an employee becomes a risk case they need to self-isolate for 14 days. This will reduce risk to other employees.	3	5	35	Y	3	1	31
6.	Covid-19 transmission	Employees, Visitors and contractors	Employee has become a risk case due to an exposure that occurred since they were last in work.  No risk to other Henkel employees so no cleaning or contact tracing required	3	4	34	Υ	3	1	31
7.	Covid-19 transmission	Employees, Visitors and contractors	Employee has become an at-risk case in the office/lab.  Employee follows Henkel process - does not physically attend site 14 days.  Office area 2m around desk and primary lab work area is cordoned off for cleaning by specialist contractor.  Common areas cleaning is completed as per the existing schedule.  Review of activity since symptoms first appeared to identify direct contacts and identify other areas that may require cleaning.	3	5	35	Υ	3	1	31
8.	Covid-19 transmission	Employees, Visitors and contractors	Delivery drivers do not enter the goods in office.  Signage explains protocol to leave delivery on table area outside, they can take a photo for proof of delivery.  If the warehouse operative needs to go outside to use the FLT or speak with the driver, they should wear their mask and gloves.  Employees must not visit the warehouse without approval.	3	3	33	Y	3	1	31

			Employees must not enter the goods in office, contactless collection of parcels can be arranged via email for collection from table outside goods in.							
9.	Covid-19 transmission	Employees visiting customers, stores, any external meetings	All external meetings off site should be approved by the business head or line manager.  Questions to ask; MUST the meeting be face to face? Could VC be used instead?  Do the benefits outweigh the risks? Is it business critical?  If the external meeting is approved, the following social distancing protocol should be followed;  • Avoid shaking hands, or any physical contact • Stay >2m away from people, if this is not possible then a mask should be worn.  • Gloves should be available and worn if necessary • Regular hand washing if facilities are available, if not hand gel should be used regularly and particularly after coming into contact with high frequency touchpoints i.e. door handles.  • Hand gel should be used again after vacating the premises visited.  • If the environment does not meet CV19 safe requirements the employee should leave immediately and report the situation to their line manager.	3	4	34	Υ	3	1	31
10.	Covid-19 transmission	Employees, visitors and contractors	Wearing of Gloves  Where Risk Assessment identifies wearing of gloves as a requirement of the job, an adequate supply of these will be provided.  Staff will be instructed on how to remove gloves carefully to reduce contamination and how to dispose of them safely.  Staff to be reminded that wearing of gloves is not a substitute for good hand washing.	3	3	33	Y	3	1	31

11.	Covid-19	Employees	Mental Health	3	3	33	Υ	3	2	32
	transmission		Management will promote mental health & wellbeing awareness to staff during the Coronavirus outbreak and will offer whatever support they can to help							
			Reference -							
			https://www.mind.org.uk/information-							
			support/coronavirus-and-your-wellbeing/							
			www.hseni.gov.uk/stress							



Reference No: SNRACOVID001	Authorised by: P. Kurkiewicz		
Written By: R. War Checked By: P. Kur		Date Issued:	24/04/2020
Site: St. Neots	Building/ Room No: Site	Apparatus: V	arious
Reviewed Dates:	<u>I</u>	Next Review	Due: 24/04/2021

#### **Process Description:**

This risk assessment is to help prevent the spread of COVID 19 at the St. Neots site. by increasing social distancing where possible.

Many of the processes carried out on site by production staff are single man processes and as such the distance between workers during normal working practices are sufficient.

This risk assessment will review the interaction with parcel delivery drivers, delivery drivers of bulk goods and drivers collecting finished materials. This assessment will also look at social distancing within the office areas and the mess area as well as control measures to be carried out should an employee contract the virus.

Note: UK Government advice at present:
Social distancing is to keep 2m apart where possible.
Wash hands frequently with soap and water for at least 20 seconds.
Self-isolation should you have signs / symptoms of the virus.

#### No of operators effected:

Affected personnel: All workforce on site

Operator	Overalls, Hard hat, Eye protection, Safety shoes, appropriate gloves, where
PPE:	required.
Visitor PPE:	High vis jacket, Hard hat, Eye protection, Safety shoes.



				Health	No adverse effect	Slight injuries	Lost time case Minor injuries to multiple w orkers	Long absence Lost time for multiple workers	Fatality
				Environment / Affected Area	Spot	Plant	Site	Neighborhood Industrial Area	Neighborhood Residential Area
				Economic loss / Remediation	< 1000 €	< 10.000 €	< 100.000 €	< 1 Mio €	> 1 Mo €
	Chance to occur	Frequency	Observed occurence		Negligible (1)	Moderate (2)	Serious (3)	Critical (4)	Very critical (5)
≻	Certain	Constantly Daily	Often observed	Very frequent (5)	51	52	53	54	55
BILIT	Very likely	Frequent Weekly	Has happened often	Frequent (4)	41	42	43	44	45
PROBABILITY	Likely	Occasionally Monthly	Happened in our department	Possible (3)	31	32	33	34	35
ď	Unlikely	Seldom Annually	Somewhere else	Seldom (2)	21	22	23	24	25
	Very little	Very seldom Within years	Never heard	Very seldom (1)	11	12	13	14	15

**SEVERITY** 

Lost time case

Long absence



Ref	Hazard	Potential Cause	Theoreti cal Risk	Existing Safeguards	Residual Risk	Actions
1.	Biological –	Contact with courier delivery drivers.	43	All courier deliveries are to be placed in a designated	23	
	Transmitting of			area outside the main office.		
	Disease			Courier drivers are not permitted into the building. Main		
				office door kept locked.		
				Access to site is restricted keeping numbers visiting site		
				to a minimum.		
				Courier drivers sign on behalf of the company for receipt		
				of goods.		
2.	Biological –	Contact with couriers collecting	43	Access to site restricted keeping number of visitors	23	
	Transmitting of			down.		
	Disease			Courier driver not permitted in the building. Main office		
				door kept locked.		
				Parcels for collection left in designated area outside the		
				main office.		
				All courier paperwork raised prior to collection and left		
				with the parcels.		
3.	Biological –	Truck drivers delivering or collecting	43	Drivers remain in cabs where possible. Only allowed to	23	
	Transmitting of	from site		leave cab after direction from a Henkel employee.		
	Disease			Drivers that leave cabs must first go and wash their		
				hands prior to working outside their cab.		
				Where possible all paperwork to be carried out by email.		
				Social distancing is to be maintained at all times.		
				Any keys / mobile phone that is required to be handed		
				over must be placed in a bag for the employee to lock		
				away in the office.		
4.	Biological –	Site hygiene	43	Hand washing facilities are in place in the 3 toilet	23	
	Transmitting of			facilities provided as well as in the mess room and the		
	Disease			laboratory.		
				All visitors to site must wash hands immediately, using		
				the wash facilities in the disabled toilets, prior to visiting		
				or working around the site.		



				Hand sanitiser located at strategic positions around the site for personnel to use.  Stocks of soap and hand sanitiser kept at good levels Cleaning schedule for main building maintained by contractor.		
5.	Biological – Transmitting of Disease	Social distancing	43	Social distancing measures introduced including keeping 2m gap where possible  Working from home for those able to do so, increasing distances between personnel in the office area.  Start and finish times staggered throughout workforce to reduce personnel numbers on site.	23	
6.	Biological – Transmitting of Disease	Social distancing in mess area	43	Operators are to maintain distance in the mess area.  Reduce numbers using the mess room by either making use of other facilities on site, e.g. conference room.	23	
7.	Biological – Transmitting of Disease	Contact with surfaces	43	Personnel are to use their own pens and not use those belonging to others.  Spare pens are to be kept for delivery drivers or visitors that may need to sign paperwork, they can then take the pen with them.  Doors are to be kept open where possible to reduce the need to touch handles.	23	
8.	Biological – Transmitting of Disease	Covid-19 transmission	43	Protocol in place that if an employee becomes a risk case they need to self-isolate for 14days. This will reduce risk to other employees.	23	
9	Biological – Transmitting of Disease	Covid-19 transmission - Employee has become a risk case due to an exposure that occurred since they were last in work.	43	No risk to other Henkel employees so no cleaning or contact tracing required.	23	
10	Biological – Transmitting of Disease	Covid-19 transmission - Employee has become confirmed case who works in a single office.	43	Employee follows Henkel process flow - does not physically attend site for 14 days.  Office closed for cleaning by specialist contractor.	23	



				Common areas cleaning is completed as per the existing schedule.		
				Review of activity since symptoms first appeared to identify direct contacts and any other areas that may require cleaning.		
11	Biological – Transmitting of Disease	Covid-19 transmission - Employee has become a risk case who works in a multi-person office/lab.	43	Employee follows Henkel process flow - does not physically attend site 14 days.	23	
				Office area 2m around desk and primary lab work area is cordoned off for cleaning by specialist contractor.		
				Common areas cleaning is completed as per the existing schedule.		
				Review of activity since symptoms first appeared to identify direct contacts and any other areas that may require cleaning.		
12	Biological – Transmitting of Disease	Covid-19 transmission – Employee has become risk case who works on a production floor.	43	Employee follows Henkel process flow - does not physically attend site for 14 days.	23	
				Area 2m around primary work area is cordoned off for cleaning by specialist contractor.		
				Common areas cleaning is completed as per the existing schedule.		
				Review of activity since symptoms first appeared to identify direct contacts and any other areas that may require cleaning.		
				Only trained competent personnel to carry out maintenance work.		
				Safe Systems of Work in place.		

Actions identified to be discussed and agreed:



## **Operator Signature:**

Signature of the risk assessment indicates receipt and understanding of the hazards identified and the control measures to be used.

NAME	SIGNATURE	DATE



Persons (potential r persons tha affected by t Employees	number of at may be	Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
Identified Hazard 1 A – Employee Access to Site										
• Poter 125	ntial Biolo	<ul> <li>The business has recommended to staff the need to minimise the number of people travelling together in any one vehicle. If solo occupancy is not possible then minimise numbers by using fixed travel partners.</li> <li>Arrival and departure times at work are flexible to reduce crowding into and out of the workplace and takes into account of the impact on those with protected (vulnerable) characteristics.</li> <li>Pedestrian congestion is reduced, by having several entry points to the workplace and numerous Timekeeping stations.</li> <li>Most staff travel to work in their own vehicles and have a choice of parking areas on site – thus avoid close contact transmission.</li> </ul>	5	5	25	NO	<ul> <li>Defining process alternatives for entry / exit points where appropriate, for example, deactivating pass readers at turnstiles in favour of showing a pass to security personnel at a distance.</li> <li>Additional parking and bike-racks shall be provided if necessary, to help people walk, run, or cycle to work where possible.</li> <li>Crossing the roadway at Zebra Crossing should be done singly but if two people are approaching from different direction then each should keep to their right-hand side of the crossing.</li> <li>"Staying COVID-19 Secure in 2020" UK Government Poster to</li> </ul>	5	3	15

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
2 – First Aid		2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
a	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
Sev	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

Henkel Risk Assessment	Prepared by: Brian Radley - SHE Manager	REF:	Rev 1	Assessment Date:	13 / 05 / 2020	Page 2	<b>2</b> of <b>18</b>
Location:	Activity:		<b>A</b> /	Review Date	14 / 05 / 2020	Approval Date	15 / 05 / 2020
Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	varenousing	Reviewed by	N. Lloyd	Approved by G. Newton		

Persons (potential n persons tha affected by th Employees	umber of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Clinically vulnerable staff have been allowed to work (if practicable) from home or given the option to be "furloughed".					be displayed in Security Cabin and on Company Notice boards.			
Identified	d Hazard	d 1E	B - Visitor Access to Site								
<ul><li>Poter</li></ul>	ntial Biolo	ogic	al Transmission by Visitors								
1	1	•	All visitors deemed "Non-essential to business operations" have been prohibited from visiting site since 6 <sup>th</sup> March and will be contacted by telephone conference call using Skype / Teams if and as required.  Visitors / Contactors attending site to do business critical work are recorded in the Security Visitors Log.	4	α	12	YES	Visitors / Contactors attending site to do business critical work shall formally confirm that they are free of any illness and have been for a minimum of 14 days prior to arrival at site. This shall be recorded on the Site Entry Log held by Security.	3	3	O
		•	All visitors to site must wash hands immediately, using the wash facilities in the designated toilets, prior to visiting staff or working around the site.								
		•	Visitors / Contractors undertake a Site Induction which provides clear guidance on social distancing and hygiene expectations at the Winsford site.								

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
j£	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

Henkel Risk Assessment	Prepared by: Brian Radley - SHE Manager	REF:	Rev 1	Assessment Date:	13 / 05 / 2020	Page	3 of 18
Location:	Activity:		<b>A</b> /	Review Date	14 / 05 / 2020	Approval Date	15 / 05 / 2020
Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	ırıng, v	varenousing	Reviewed by	N. Lloyd	Approved by	G. Newton

Persons (potential r persons the affected by t Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Contractor Activities must minimise contact with company staff and / or other visitors to site by staying out of site buildings so far as reasonably practicable.								
Identifie	d Hazard	d 10	C – Delivery Driver Access to Site								
Poter	ntial Biolo	ogic	cal Transmission by Delivery Drivers								
3	1	•	All Raw material deliveries are pre-booked with suppliers (who have been issued with Henkel safe delivery protocols), the time slots are notified to Security staff to ensure unauthorised access is prevented.  To minimise unnecessary contact at gatehouse security, arriving vehicle drivers must verbally state their booking reference. Directions and site rules are displayed on laminated sheets (available in multiple language versions) given to Driver and sanitized upon return to Security.	2	5	10	YES	<ul> <li>Where possible all delivery paperwork notifications are to be carried out by email</li> <li>Any keys / mobile phones that are required to be handed over (to prevent "drive away" and photography breaches.) must be placed in a bag for the "hosting" employee to lock away in the office.</li> <li>Consider methods to further reduce frequency of deliveries,</li> </ul>	1	5	5
		•	Drivers remain in cabs and are only allowed to leave cab after being given explicit					e.g. by ordering larger quantities less often.			

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood		
		1 - Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
ı≩	2 - First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Ve.	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

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Location:	Activity:	•	<b>.</b>	Review Date	14 / 05 / 2020	Approval Date	15 / 05 / 2020
Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	iring, v	Varenousing	Reviewed by	N. Lloyd	Approved by	G. Newton

(potential n			Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Saf System of Work to be implemented	_	Likelihood	Residual Risk Rating after controls applied	
		instructions from a F	Henkel employee to do								
			abs must first go and ior to working outside								
		Courier drivers are r site unless previously	not permitted into the ly agreed.								
		<ul> <li>Large Courier deliver Mail deliveries are parea of "Crush Hall"</li> </ul>	laced in designated								
		Courier drivers sign goods have been de	•								
			r Royal Mail collection ost Pidgeon hole area ception Area.								
		All courier paperwor collection and left wi	•								
		All staff collecting / h goods wear protective	•								

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
rity	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
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Sev	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

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Location:	Activity:	•	•	Review Date	14 / 05 / 2020	Approval Date	15 / 05 / 2020
Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	Varenousing	Reviewed by	N. Lloyd	Approved by	G. Newton	

Persons (potential r persons the affected by t Employees	number of at may be	-	Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Should staff and courier meet then "Social Distancing" is to be maintained at all times.								
		•	Where possible and safe to do so, single FLT Driver Staff shall load or unload HGV vehicles.								
		•	For HGV loads where more than one person is needed the same pair of people shall undertake the task on that day.								

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood										
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily						
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low						
erity	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium						
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Sev	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High						
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High						



Persons a (potential nu persons that affected by the Employees	mber of may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
• Conta	Identified Hazard 2 – COVID Transmission in Communal Areas, Corridors and Access Routes  Contact Transmission due to failures in Site Hygiene Protocols  Biological Transmission between Staff due to breakdown in Social Distancing										
80	•	•	Hand washing facilities are in place in ALL toilet facilities provided across the site.  ALL employees have been provided with a personal pocket-sized bottle of Hand sanitizer for their use at any time on site.  Hand sanitiser Stations are located at strategic positions around the site for personnel to use.  Stocks of soap and hand sanitiser kept at good levels.  Signs and Posters are in place to raise awareness of good handwashing technique, the need to increase the frequency of hand washing, avoid touching your face; and the requirement to cough or sneeze into a tissue which is disposed of	5	5	25	NO	<ul> <li>To ensure as much social distancing as possible; Toilets are to be used on a one out – one in basis.</li> <li>Introduce more one-way flow routes through buildings, with regular safe passing points in place.</li> <li>Where possible provide paper towels as an alternative to hand dryers in handwashing / Toilet facilities.</li> <li>Where shower and changing facilities are required, the setting down of clear use and cleaning guidance for showers, lockers and changing rooms shall be communicated to staff. To ensure</li> </ul>	2	5	10

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood									
		1 – Decade	2 - Yearly	4 - Weekly	5 - Daily						
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low					
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Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High					
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High					

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Location:	Activity:		<b>A</b> /	Review Date	14 / 05 / 2020	Approval Date	15 / 05 / 2020
Winsford Site	and Administration Operations	ID-19 on Manufacturing, Warehousing ation Operations			N. Lloyd	Approved by	G. Newton

Persons (potential n persons the affected by tl Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	safely OR into the crook of the arm should a tissue not be available.  Cleaning schedule for main building maintained by contractor.  Social distancing measures have been introduced (including keeping 2m gap where possible).  Social distancing awareness Posters are in place at key strategic locations  Breaks / Lunch Start and finish times have been staggered throughout workforce to reduce the number of staff visiting site canteen to collect Lunches or Drinks at any one time.  All hand to hand cash transactions for purchasing food at break times have been banned.  Eating areas are physically separated by location and distance from Canteen Kitchen food preparation area in keeping with current COVID Legislation.					they are kept clean and clear of personal items and that social distancing is achieved as much as possible.  The use of the pool car is to be restricted to essential travel only when no other option is viable i.e. a physical inspection has to be completed for legal reasons.			

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood										
		1 - Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily						
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low						
ıξ	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium						
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High						
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High						
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High						

Henkel Risk Assessment	Prepared by: Brian Radley - SHE Manager	REF:	Rev 1	Assessment Date:	13 / 05 / 2020	Page	8 of 18
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Winsford Site	Impact of COVID-19 on Manufacturing, Warehousing and Administration Operations			Reviewed by	N. Lloyd	Approved by	G. Newton

Persons (potential r persons the affected by t Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Staff are to maintain social distance of 2m in the rest areas at all times.								
		•	Additional space for rest areas has been created by using other parts of the site or production buildings that have been freed up by remote working.								
		•	Floor markings and introducing one-way flow at entry and exit points are used to reinforce "Social Distancing" requirements.								
		•	Doors are kept open (using wedges) where possible during office hours to reduce the need to touch door handles / furniture. But are closed at the end of the shift and in the case of Emergency / Fire Alarm event.								
		•	Common area cleaning is completed as per the existing schedule.								
		•	Additional cleaning of all door handles, door surfaces, stair handrails, photocopier controls and lift push buttons takes place twice per day by dedicated cleaning operator.								

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
rity	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Sever	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High



Persons (potential r persons th affected by t Employees	number of at may be the hazard) Others	13.	Existing Controls, Information and Training  - COVID-19 Transmission in Manufacturing	Severity	rikelihood	Suo Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
			and Raw Material Storage Areas - Biological T	_			etween Staf	ff due to breakdown in Social Distancing	)		
60	-	•	Weekly planning takes place to ensure the minimum number of people are needed on site to operate safely and effectively.  Operations focus on keeping the activity time involved, as short as possible, to minimise unnecessary exposure of staff to each other.  Layouts, production line set-ups and processes have been reviewed to allow people to work further apart from each other, with sufficient barriers in place.  Risk Assessments of individual machines to assess the hazard to staff arising from COVID-19 when using machine have been completed and countermeasures implemented based upon priority.  Using floor tape or paint areas have been marked up to help workers keep a minimum 2m distance from each other.	5	5	25	NO	<ul> <li>Develop new communication and training materials for workers prior to returning to site, especially around new procedures for arrival at work.</li> <li>Introduce more one-way flow routes through buildings, with regular safe passing points in place.</li> <li>Use visual communications, e.g. whiteboards and / or signage, to explain changes to production schedules, breakdowns or materials shortages; in order to reduce the need for face-to-face communications.</li> <li>Where "Social Distancing" cannot be achieved then the use of Face Masks is compulsory and</li> </ul>	3	4	12

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood									
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily					
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low					
ı≩	2 - First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium					
a	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High					
Sev	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High					
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High					

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Winsford Site	Insford Site Impact of COVID-19 on Manufacturing, Warehou and Administration Operations				N. Lloyd	Approved by	G. Newton

Persons (potential r persons the affected by t Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	For work areas where regular short briefing meetings take place, floor signage has been used to help people maintain social distancing.					frequent hand washing protocol must be applied and followed.			
		•	A reduction in the number of people each person has contact with, achieved by using 'fixed teams or partnering' (so each person works with only a few others).								
		•	Use of screens or barriers to separate people from each other have been implemented since April 3rd.								
		•	Using back-to-back or side-to-side working (rather than face-to-face) whenever possible.								
		•	Use of markings and introduction of one- way flow at entry and exit points, to prevent compromise of "Social Distancing".								
		•	Reducing staff movements by discouraging non-essential trips within buildings and around site.								

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			Likelihood									
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily						
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low						
ıξ	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium						
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High						
S	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High						
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High						

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	varenousing	Reviewed by	N. Lloyd	Approved by	G. Newton	

Persons (potential r persons the affected by t Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Reducing maximum occupancy for lifts to one at a time, providing and sanitiser for the operation of lifts, and encouraging use of stairs wherever possible.								
		•	Providing clear, consistent and regular communication by Management to improve understanding and consistency in the ways of working.								
		•	Engaging with workers through existing communication routes to explain and agree any changes in working arrangements.								
Identifie	d Hazard	14	- COVID-19 Transmission during Engineeri	ng N	laint	enan	ce Operatio	ons			
• Engir	neering V	Vorl	shop - Biological Transmission between Staff	due	to br	eakdo	own in Socia	al Distancing,			
• Produ	uction Ar	eas	and Plant Rooms - Biological Transmission be	etwe	en S	taff du	ue to breakd	lown in Social Distancing			
2	2	•	Using a consistent pairing system if people work in close proximity e.g. during two-person working, lifting or maintenance activities that cannot be redesigned.  Face masks are available and recommended to be worn when staff	5	5	25	NO	Investigate the option for segregation barriers and "out of hours" working on larger Production Line Maintenance tasks.	5	2	10

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		Likelihood									
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily					
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low					
ī.	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium					
a	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High					
Sev	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High					
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High					

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Persons (potential r persons th affected by r Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	undertake work tasks that require two-man operation or working in close proximity to production staff e.g. Manual Handling of large / heavy components, adjustment of controls that cannot be easily seen by the person doing the adjustment.  Lone working with PTW when in Plant Rooms.					<ul> <li>Cleaning procedures for the parts of shared Tools / Plant Equipment touched after each use, e.g. Power Tools, Chain hoists, Ladders MEWP vehicles.</li> <li>Where "Social Distancing" cannot be achieved, then the use of Face Masks is compulsory and frequent hand washing protocol must be applied and followed.</li> </ul>			
Identifie	d Hazaro	d 5	<ul> <li>COVID-19 Transmission during DC Wareh</li> </ul>	ous	е Ор	eratio	ons				
• Load	ling / Unle	oad	ling Bays - Biological Transmission between St	aff d	ue to	brea	kdown in So	ocial Distancing,			
• Stora	age Areas	s Bi	ological - Transmission between Staff due to b	reak	dowr	n in S	ocial Distan	cing,			
Orde	Order Picking Room - Biological Transmission between Staff due to breakdown in Social Distancing										
25	-	•	Where people have to directly pass things to each other e.g. job information, spare parts, samples, raw materials. Direct contact is removed by the use of drop-off points or transfer zones.	5	5	25	NO	Cleaning procedures for the parts of shared equipment touched after each use, e.g. tools, vehicles, pallet trucks and forklift trucks.	5	2	10

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

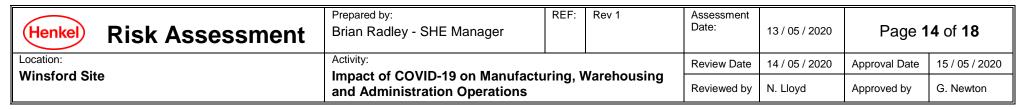
				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
.≩.	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	Reviewed by	N. Lloyd	Approved by	G. Newton		

Persons (potential r persons the affected by t Employees	number of at may be	-	Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		•	Reduced maximum occupancy of lift to one person per trip; Staff encouraged to use stairs wherever possible.  Floor Signage used on areas where regular short briefing meetings take place, to help staff maintain 2m "Social Distancing".  Where possible and safe do so, single workers load / unload vehicles.  For loads where more than one person is needed to load / unload material; the same pair of people shall be used whenever possible.  Drivers encouraged to stay in their vehicles, where this does not compromise their safety and existing safe working practice, such as preventing "drive-away".					<ul> <li>Introduce more one-way flow routes through buildings, with regular safe passing points in place.</li> <li>Hand sanitiser to be provided for the operation of lift buttons</li> <li>Revising pick-up and drop-off collection points, procedures, signage and markings.</li> <li>Where "Social Distancing "cannot be achieved, then the use of Face Masks is compulsory and frequent hand washing protocol must be applied and followed.</li> </ul>			

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

				Likelihood									
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily							
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low							
_ <u>₹</u> .	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium							
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High							
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High							
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High							



Persons (potential n persons tha affected by the Employees	umber of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
Identifie	d Hazard	6 -	- COVID-19 Transmission in Business Adm	inist	ratio	on / O	ffice Areas		<u> </u>		
• DC S	DC Sales Office - Biological Transmission between Staff due to breakdown in Social Distancing										
• Mark	eting / QA	O A	ffice Block - Biological Transmission between	Staff	due	to bre	eakdown in	Social Distancing			
• Mana	gement /	Pr	oduction & Engineering Offices - Biological Tra	ansm	issic	n bet	ween Staff	due to breakdown in Social Distancing			
15	-	•	Office staff who can work from home are doing so; thus, minimising the number of staff working in the offices around site.  Staff working at home are contacted regularly by their Line Manager to monitor their Physical and Mental Wellbeing and personal security; and help them stay connected with the rest of the workforce.  The company have provided equipment to work from home safely and effectively.  Office staff that cannot work from home and are in a communal office space, have had their desktop / workspace segregated from other staff by a minimum distance of 2m.  Where this is not possible their workstation	5	5	25	NO	<ul> <li>Increased awareness and focus needed on the importance of good mental health at this time of uncertainty.</li> <li>Communicating approaches and operational procedures to suppliers, customers or trade bodies to help their adoption and to share experience.</li> <li>Where "Social Distancing "cannot be achieved, then the use of Face Masks is compulsory and frequent hand washing protocol must be applied and followed.</li> </ul>	2	5	10

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				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
.≩.	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
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	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations					Approved by	G. Newton

Persons (potential n persons the affected by tl Employees	number of at may be		Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
			has been moved to another room where 2m can be achieved.								
		•	Personnel are using their own PC's, Laptops, Pens and stationery and are not allowed to use equipment belonging to others.								
		•	The use of photocopiers / printers is restricted to the reproduction of essential documents for use only by the person printing it.								
		•	"Shared documents" for use of multiple users shall be viewed on computer screen and any amendments to be made will be done using PC based apps.								
		•	Office Staff are responsible for emptying their own waste bin into site skip – in order to minimise exposure with other staff.								

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				Likelihood		
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low
.≩.	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium
Ver	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High
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	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations				Approved by	G. Newton	

Persons a (potential not persons that affected by the Employees	umber of it may be	Existing Controls, Information and Training	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied	
Identified	d Hazard	7 – Biological Transmission of COVID-19 fror	n En	ploy	yee S	uspected C	OVID-19 Infection	-			
• Emplo	Employee is suspected of having the disease,										
A fam	nily meml	er with whom they live has the disease, or									
• Has r	eturned 1	om a country known to have high levels of infect	ion.								
1	4	<ul> <li>Henkel Corporate Protocol in place, that if an employee becomes a risk case, they need to self-isolate for 14 days. This will reduce risk to other employees</li> </ul>	3	5	15	NO	Enable workers to work from home while self-isolating if appropriate.	2	5	10	
Identified	d Hazard	8 – Confirmed COVID-19 Infection of an Emp	loye	9		-		-	-		
• Emplo	oyee is c	nfirmed to having the disease,									
1	4	<ul> <li>Employee follows Henkel Corporate         Protocol - does not physically attend site for             a minimum of 14 days or until such time             that they are free of the disease and             medically passed as fit to return to work.     </li> </ul>	5	5	25	NO	Enable workers to work from home while self-isolating if appropriate.	2	5	10	
		<ul> <li>Office closed for cleaning by specialist contractor.</li> </ul>									
		<ul> <li>Office / Work area 2m around desk / workstation / laboratory work area is</li> </ul>									

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			Likelihood								
		1 - Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily					
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low					
ı≩	2 - First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium					
Ve.	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High					
Š	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High					
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High					

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	ırıng, v	Warenousing	Reviewed by	N. Lloyd	Approved by	G. Newton

Persons (potential right persons the affected by the Employees	umber of at may be	Existing Controls, Information and Train	Severity	Likelihood	Risk Rating	Risk Acceptable 15 -25 = NO	Further Recommendations / Safe System of Work to be implemented	Severity	Likelihood	Residual Risk Rating after controls applied
		<ul> <li>cordoned off for cleaning by specialist contractor.</li> <li>Review of activity since symptoms first appeared to identify direct contacts an other areas that may require cleaning.</li> </ul>								

FOR GENERAL RISKS REFER TO GENERAL RISK ASSESSMENT DISPLAYED ON HEALTH & SAFETY BOARDS

**CHANGES SINCE PREVIOUS RISK ASSESSMENT IN BLUE** 

DATE OF NEXT RE-ASSESSMENT / REVIEW - 15 / 07 / 2020 or sooner should Government Guidance be amended.

To calculate the Risk Rating: = Severity of Harm X Likelihood of Harm

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood					
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily	
	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low	
Severity	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium	
	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High	
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	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High	

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Winsford Site	Impact of COVID-19 on Manufactu and Administration Operations	iring, v	Varenousing	Reviewed by	N. Lloyd	Approved by G. New	

To be Signed and Dated by all Operatives working on task		
Operatives name	Date RA was read and understood	Operatives Signature

ALL HAZARDS IDENTIFIED AS HIGH RISK, MUST BE ADDRESSED PRIOR TO WORK COMMENCING

		Likelihood					
		1 – Decade	2 - Yearly	3 - Monthly	4 - Weekly	5 - Daily	
Severity	1 – Slight	1 - Low	2 -Low	3 - Low	4 - Low	5 - Low	
	2 – First Aid	2 - Low	4 - Low	6 - Low	8 - Medium	10 - Medium	
	3 - Reportable	3 - Low	6 - Low	9 - Medium	12 - Medium	15 - High	
	4 - Major	4 - Low	8 - Medium	12 - Medium	16 - High	20 - High	
	5 - Fatal	5 - Low	10 - Medium	15 - High	20 - High	25 - High	